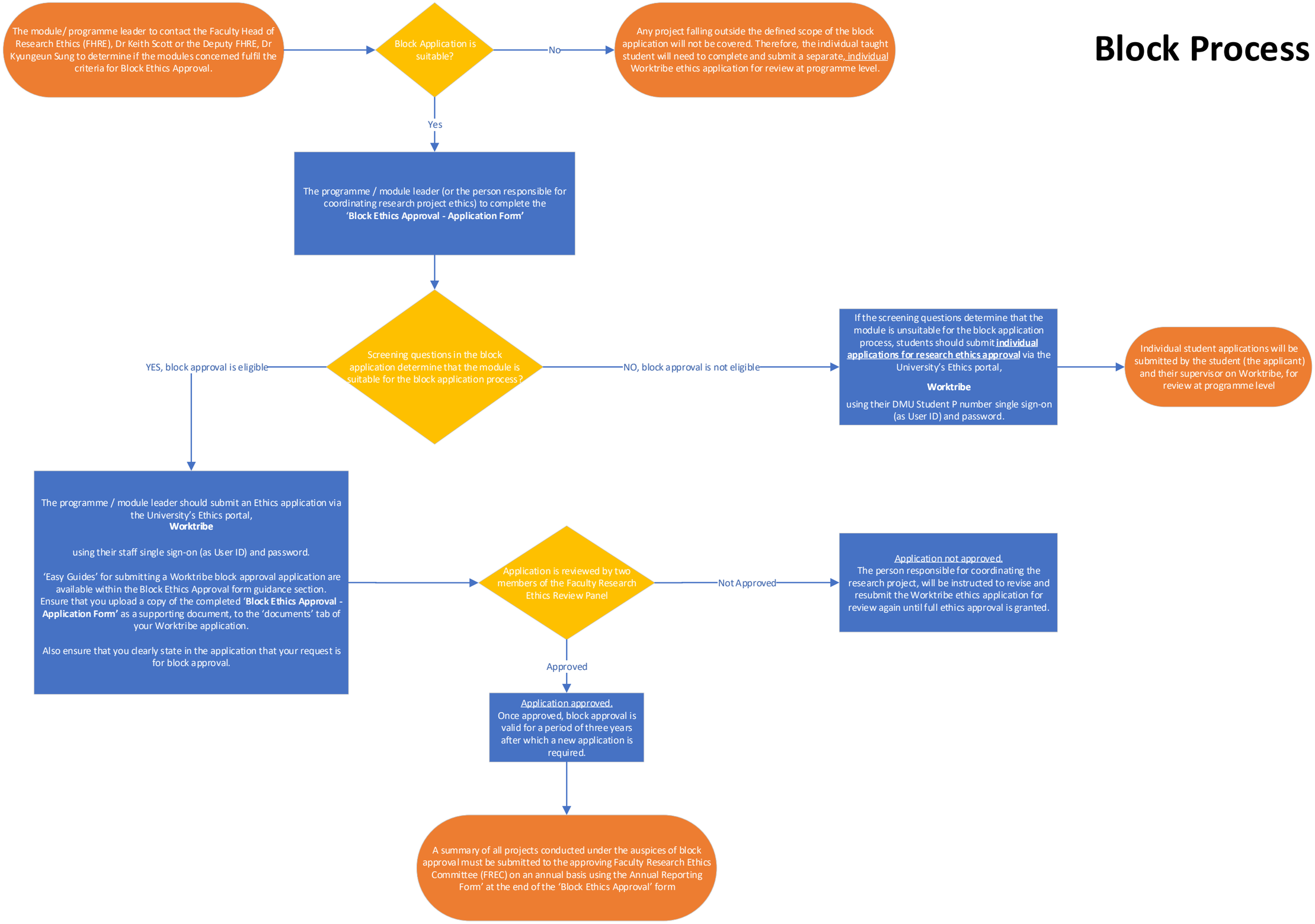Block Process Flow